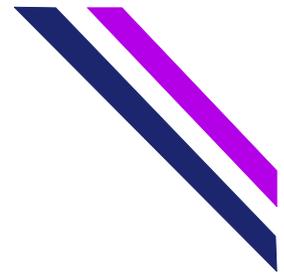


STANDARD-TRIUMPH MOTOR COMPANY, INC.

**WESTERN ZONE**



TO: ALL TRIUMPH DEALERS - WESTERN ZONE  
DEPT: SERVICE AND PARTS  
SUBJECT: SPITFIRE DISTRIBUTOR POINT SETTINGS

BULLETIN T-63-39

DATE: JUNE 21, 1963

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This bulletin is issued to clarify the position regarding contact breaker point setting in the Delco Remy Distributor fitted to the Spitfire.

Although Delco Remy normally recommend a gap of .020" for their products, it is essential that they be set at .015" on the Spitfire in conjunction with a static ignition timing of 13° B.T.D.C.

Any deviation from this recommendation will affect the ignition timing which is most critical on this model.

The Delco Remy Distributor Manual advance adjustment is one click represents 1° crankshaft rotation. One complete turn represents 4° crankshaft rotation.