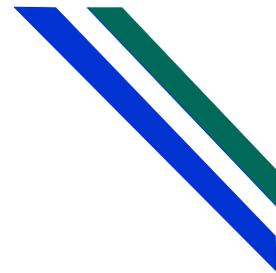


LEYLAND-TRIUMPH SALES COMPANY, INC.

WESTERN ZONE



TO: ALL TRIUMPH DEALERS - WESTERN ZONE

ATTN: SERVICE DEPARTMENT

BULLETIN T-64-39

SUBJECT: CONVERTIBLE TOP STITCHING
CLEAR SEALER

DATE: DECEMBER 3, 1964

In the event of water seepage through the stitching on convertible tops, a cure can be effected by using "Leyland-Triumph Convertible Top Stitching Clear Sealer." This method will be used instead of replacing the convertible top.

This sealer should be used in the following manner:

1. Remove soft top from car.
2. Lay top on clean surface with interior uppermost.
3. Lift the front seam and with the use of the plastic nozzle on the tube of clearseal, apply a neat bead of sealing compound along entire length of stitches on under side of seam.

NOTE: Attention and care must be given in area of flap that snaps around top bows, as excess of sealing compound on under side of seam will present an unsightly appearance after reinstallation of top.

4. Allow front seam to return to normal position and proceed to run a further bead of sealing compound on the now uppermost stitches.
5. Repeat this on remaining stitched seams.
6. If an excess of sealer should get onto convertible top interior, it must be wiped off immediately with a clean dry rag, solvent material is Methyl Ethyl Ketone generally used in cheapest type lacquer thinner.
7. The drying period of clearseal is approximately 10 minutes.
8. If the above is carried out with care and attention, the entire operation will take less than 30 minutes.

Supplies of tubes of sealer complete with application nozzles are available by direct ordering from the Zone or Regional Parts Department. One tube should adequately cover 5 soft tops. The suggested price to dealer is \$1.50 per tube. Charges for labor and material on this basis will be acceptable for warranty purposes.