



TO: ALL TRIUMPH DEALERS - WESTERN ZONE

DEPT: SERVICE & PARTS

BULLETIN T-63-72

SUBJECT: HERALD 1200 & SPORTS SIX HOOD
LOCATING PINS AND BRACKETS

DATE: NOVEMBER 22, 1963

At approximately commission number GA-89203 and HB-4300 hood locating pins and brackets were incorporated, the pins being fixed to brackets on the hood assembly and the locating brackets fixed to the scuttle panel. The pin locating brackets have a plunged tapered hole, the pin attachment brackets have plain holes.

To simplify adjustment of the pins, the two brackets were later inter-changed, so that the pins were fitted to the scuttle brackets.

This alteration has raised some problems when hoods are ordered for accidental repairs. A condition can arise when a replacement hood is received with the locating pin fixing brackets on the hood for a vehicle on which the pin fixing brackets are already attached to the scuttle panel. A vice versa condition may also be encountered, i.e. locating brackets on the hood for a car already fitted with locating brackets on the scuttle panels. When such a condition is met with, it is suggested that the scuttle brackets be modified to suit the new hood condition in preference to attempting to change the locating brackets on the hood.

Condition A. Plain hole brackets on hood and scuttle.

Drill out spotwelds of existing scuttle brackets and fit new brackets, part numbers 706554 and 706555. It will not be possible to satisfactorily taper the holes in the existing brackets. Fit locating pins to hood brackets with washers and adjust as necessary.

Condition B. Tapered hole brackets on hood and scuttle.

Fit locating pins

Disc off as much of the surplus metal on the underside of the scuttle brackets as possible and beat flat with a hammer and metal block. Fit locating pins together with washers and adjust as necessary.

As all hoods now being issued from the Spares Division are with the tapered hole in the hood brackets, Condition B is most probable.