

STANDARD-TRIUMPH MOTOR COMPANY, INC.
WESTERN ZONE



TO: ALL TRIUMPH DEALERS - WESTERN ZONE

DEPT: SERVICE & PARTS

BULLETIN T-63-74

SUBJECT: TR-4 REAR ROAD SPRINGS

DATE: DECEMBER 6, 1963

At commission number CT-23383 recambered rear road springs with distance pieces between spring and axle casing were introduced. This change also necessitated an alteration to the chassis frame.

Interchangeability is affected and vehicles must be serviced with the original condition.

The affected parts are:

Frame assembly Rear Road Spring	305984	replaced by 306502
Rear Road Spring	208636	
and	208637	replaced by 209964
Mounting bolt 4 off	107477	replaced by 137339 (anchor bkt)
U bolt	113194	replaced by 136865
Check strap	107476	replaced by distance pieces:
	137634	R.H.
	137635	L.H.
	209962	R.H.
	209963	L.H.
Packing piece	107861	replaced by 210868
Brake Pipe (Bent)	209870	replaced by 210868
Brake Pipe (Straight)	115403	replaced by 130822

These instructions are for information only and do not constitute an authority to carry out modifications at the expense of the Standard-Triumph Motor Company, Inc.