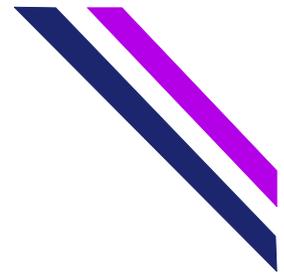


STANDARD-TRIUMPH MOTOR COMPANY, INC.

**WESTERN ZONE**



TO: ALL TRIUMPH DEALERS - WESTERN ZONE

DEPT: SERVICE AND PARTS

BULLETIN T-63-58

SUBJECT: SPORTS SIX TIMING  
COVER OIL SEAL

DATE: AUGUST 22, 1963

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Should the necessity arise to replace the Timing Cover Oil Seal on Sports Six models, the following procedure must be observed.

1. Remove timing cover and oil seal sleeve, part no. 133235, from the crankshaft.
2. Fit new seal to timing cover.
3. Reassemble timing cover to engine.
4. Fit sleeve with chamfer towards the crankshaft. This prevents damage to the seal.
5. Reassemble remaining ports.

If difficulty is experienced in removing the sleeve from the crankshaft, leave it in position and use a second sleeve with the chamfer facing the front of the car to act as a pilot when replacing the timing cover. Otherwise, the sharp edge of the sleeve will damage the new seal..