



TO: ALL TRIUMPH DEALERS - WESTERN ZONE

DEPT: SERVICE AND PARTS DEPARTMENTS

BULLETIN T-67-1
(Re-issue of T-64-1)

SUBJECT: SPITFIRE SPEEDOMETER CABLE RUN

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When replacing a broken speedometer cable on the Spitfire model particular care must be taken to eliminate a sharp bend immediately after the gearbox attachment.

The cable run is rather difficult and the following procedure is given as guidance when fitting a new cable.

1. Feed cable through gearbox cover.
2. Fit lower end of cable to gearbox.
3. Fit grommet to cable.
4. Fit cable to instrument
5. Ensure reasonable bends in the upper part of the cable (approx. 13" of cable should be above the cover).
6. Fit grommet to cover.

As the cable tends to be held by the grommet, it is essential that the cable be allowed to take a natural shape before fitting grommet to cover. It should be borne in mind that if an insufficient amount of cable is left above the cover, it will cause an increase in the side loading of the instrument which could cause a seizure.