

TO: ALL TRIUMPH DEALERS - WESTERN ZONE
 DEPT: SERVICE DEPARTMENT
 SUBJECT: TR-4 FRONT SUSPENSION SPECIFICATION CHANGE

BULLETIN T-65-9
 (Originally issued
 as Bulletin T-62-54)

DATE: JANUARY 14, 1965

This bulletin refers to pages 25 and 26 in the Triumph TR-4 Parts Catalog.

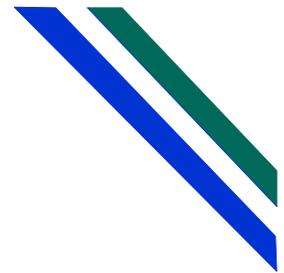
In order to provide 3° castor angle, the following part numbers are changed. The main difference is in the bottom trunnions which are machined to incorporate the 3° angle. For identification purposes only it will be found that the new 3° type can be identified by the following symbols cast in the assemblies.

Right hand	5L02202R EW	Die No. 6
Left hand	5L02202 EW	Die No. 4L

The parts are not interchangeable with the earlier type which must be serviced with original details.

From CT1 to CT-6343 (wire wheels) and CT-6390 (disc wheels) the following original parts apply.

Bottom trunnion sub assy. 2 off	Part Number	101557
Upper wishbone ball assy. R.H.		200771
Upper wishbone ball assy. L.H.		200772
Grease nipple		56934
Nut (Vertical link to ball joint)		TN3211
Cotter pin		PC0020
Distance piece		100697
Plain washer		WP0025
Nut		61302
Cotter pin		PC0012



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Assy. top wishbone	Part Number	132633
Assy. top wishbone		132532
Tie rod lever R.H.		127830
Tie rod lever L.H.		127831

From CT-6344 (wire wheels) and CT-6391 (disc wheels) the following new parts apply.

Bottom trunnion sub assy. R.H.	Part Number	133838
Bottom trunnion sub assy. L.H.		133839
Upper wishbone ball assy. 2 off		109255
Grease nipple		501024
Nyloc nut (vertical link to ball joint)		YN2911
Plain washer		WP0011
Bolt		112347
Nyloc nut		YN2909
Plain washer		WP0045
Upper wishbone assy. - front		133504
Upper wishbone assy. - rear		133507
Tie rod lever R.H.		129836
Tie rod lever L.H.		129837

It will be observed that no mention is made of the vertical link in the above list; this remains unaltered and it is assumed that if a car is modified to 3° castor, then complete suspension units will be fitted, in preference to a breakdown of components.

Please ensure your Parts Department records this information.