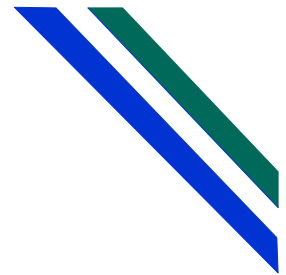


LEYLAND-TRIUMPH SALES COMPANY, INC.

WESTERN ZONE



TO: ALL TRIUMPH DEALERS - WESTERN ZONE

ATTN: SERVICE & PARTS

BULLETIN T-64-15

SUBJECT: CENTER VALVE MASTER CYLINDER
SEALS - SMALL CAR RANGE

DATE: MAY 8. 1964

With the introduction of "single seal plungers" by Messrs. Girling, Ltd., some months ago, the following changes were made:

1. The groove for the end seal was deleted on the new plunger.
2. The taper end seal was deleted.

All service kits, 505100, include the new seal but the taper end seal has been omitted. When servicing earlier master cylinders with the kit, the end seal groove of the piston (nearest the push-rod) is left vacant and filled with red rubber grease. This kit can be used for either plunger condition.

Stocks of kit number 503492 are still being issued from the parts department which contain both seals and these must only be used for servicing the earlier type of plunger with two grooves.

All dealers have been issued with an illustrated Lucas/.Girling bulletin on this subject by Lucas, New York. Please advise if you have not received copies from Lucas, so that they may be supplied. The Lucas bulletin should be filed with this bulletin.