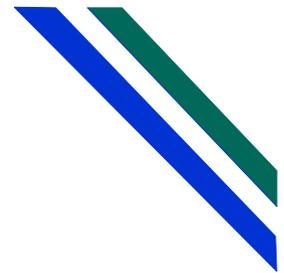


LEYLAND-TRIUMPH SALES COMPANY, INC.

**WESTERN ZONE**



TO: ALL TRIUMPH DEALERS - WESTERN ZONE

DEPT: SERVICE DEPARTMENT

BULLETIN T-66-55

SUBJECT: CLUTCH ADJUSTMENT, TR-4A ONLY

DATE: DECEMBER 15, 1966

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With the introduction of the diaphragm clutch on the TR-4A, a revised setting of the clutch adjustment is necessary. The revision merely incorporates the increase of the clearances between the clutch slave cylinder operating piston and push rod from 0.100" to 0.300".

This clearance should be reset on any TR-1A during normal service operations in order to prevent overloading of the thrust mechanism.

Reference to the illustration in the TR-4 Workshop Manual - page 2.106, illustration figure number 7 - will make this increase in the dimension fully understandable by substituting the figures 0.1" by the figure 0.3".