

SERVICE INFORMATION



STANDARD AND TRIUMPH VEHICLES

(NOT FOR PUBLICATION)

No.	SPORTS/5/G	STEERING COLUMN BRACING	Date	MARCH 1955
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Reference was made in SPORTS/2/G to the proposed lengthening of the attachment bracket from the bulkhead, to permit clamping of the column nearer the steering wheel to increase rigidity. One of the illustrations shows the amended scheme for top end steering column support, which was introduced in normal manufacture at Commission No. TS.2394. The other illustration shows the method of increasing the rigidity of the lower end of the steering column.

In order to assemble the upper steering column clamping bracket, fit the following new parts .Steering Column support, Part No. 602860; Steering Column Bracket Assembly, Part No. 701157 or 701158 depending on whether the car is a L.H.S. or R.H.S. Model, and Steering Column Anchor Bracket, Part No. 701160, in a similar manner to that employed with the original details. It should be noted, however, that the adjustment on the steering column support should not place undue strain on the steering column itself.

Having completed and adjusted the modified upper steering column support details satisfactorily, assemble Tie Rod, Part No. 602790, as shown in the illustration.

In order to fit the lower column support bracket proceed as follows:

- 1) Dismount the lower wishbone assembly from the frame and remove the road spring at the affected side of the car. (R.H.S. or L.H.S.)
- 2) Disconnect the right hand or left hand track rod respectively from the centre track rod for right hand or left hand steering Models.
- 3) Set the steering at full right hand or left hand lock for right hand or left hand steering Models respectively.
- 4) Utilise a 1/32" twist drill, extending 6" from the chuck, to drill a hole in the fixing flange positioned, as shown in the appropriate illustration, to suit the steady bracket attachment. The upper bracket is obtainable handed to suit right or left hand steering, but in other respects they are identical.

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The parts required for the incorporation of the bottom column support bracket are as follows:

	Steady Bracket Upper (For L.H.S.)	Part No. 111601
	Steady Bracket Upper (For R.H.S)	Part No. 111602
	Steady Bracket Lower	Part No. 111600
	Setscrew (2 off)	Part No. HU.0806
	Setscrew (1 off)	Part No. HU.0805
	Nut (3 off)	Part No. HN.2008
	Washer (1 off)	Part No. WP.0034

A similar type of lower support bracket is scheduled for introduction in normal manufacture at a future date.

There have been very few complaints regarding the rigidity of the steering column, since the introduction of the bracing strut at Commission No. TS.1390 and the improved bracket at Commission No. TS.2394, but where a car is being used under difficult and arduous rally conditions, the owner may feel the necessity for extra stability which will be provided by either or both of these clamp brackets.

NOTE: These instructions are for information only and do not constitute an authority to carry out modifications at the expense of The Standard Motor Company Limited.

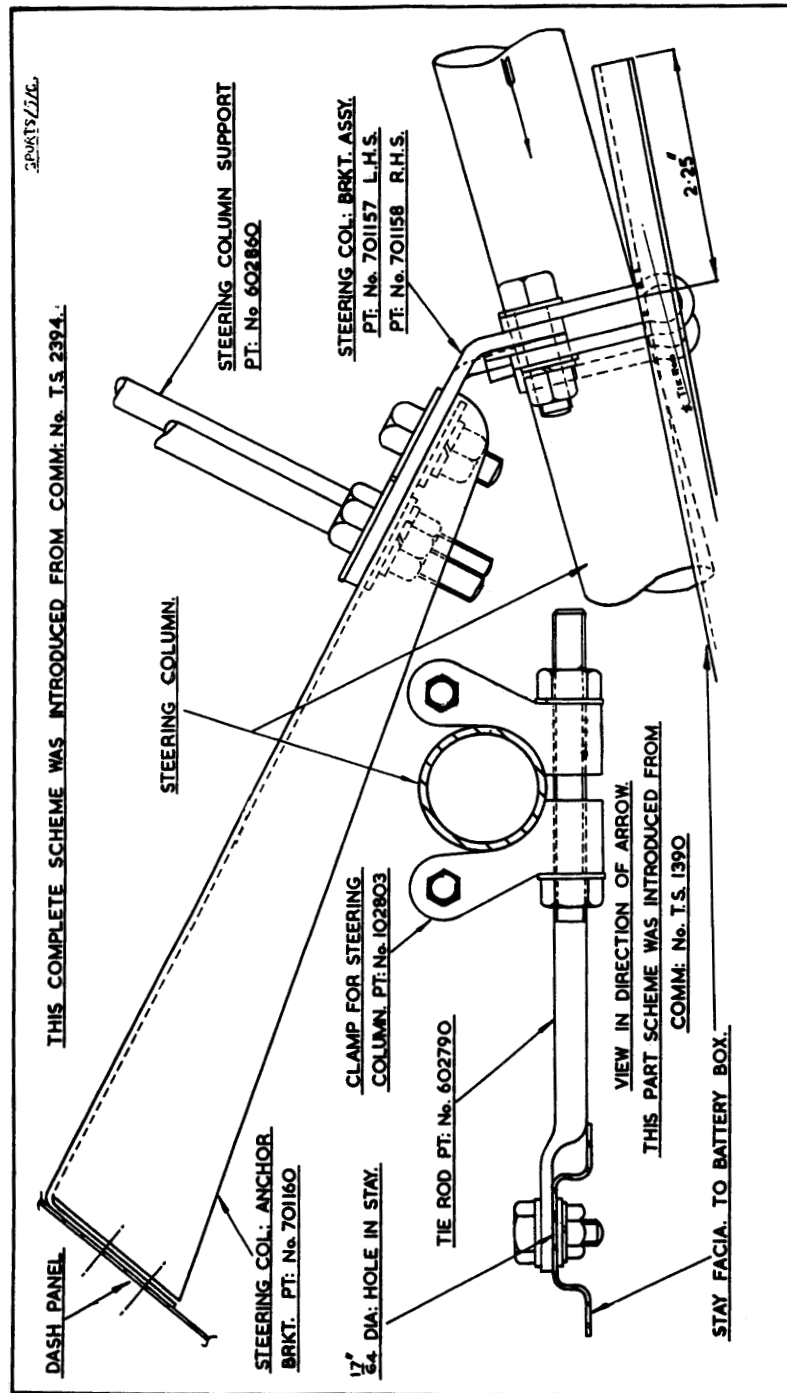
2 ILLUSTRATIONS.

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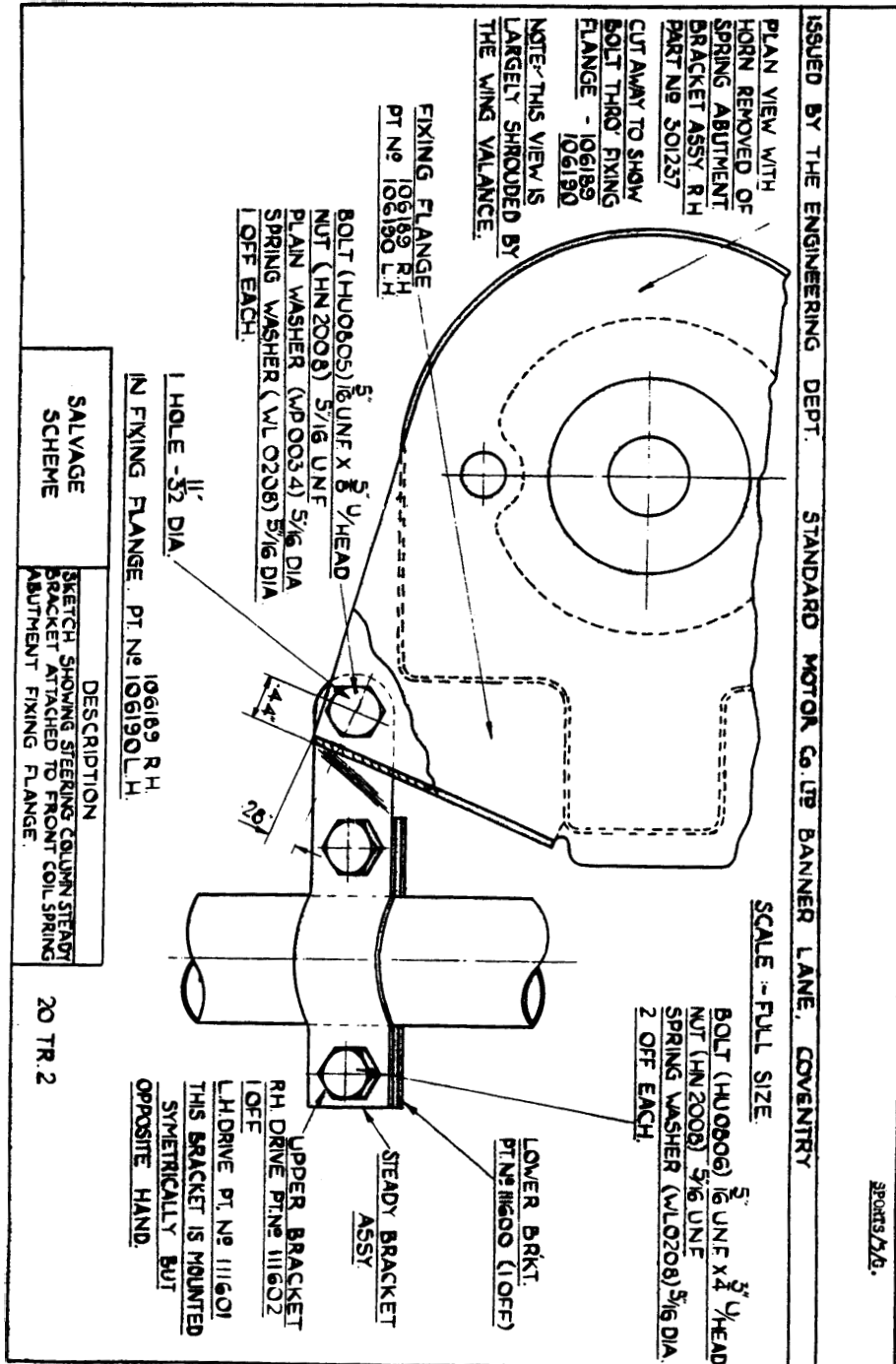
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