



TO: ALL TRIUMPH DEALERS - WESTERN ZONE
DEPT: SERVICE DEPARTMENT
SUBJECT: GEAR LEVER RATTLE - TR-4 AND TR-4A ONLY

BULLETIN T-67-14

DATE: FEBRUARY 23, 1967

To overcome complaints of gear lever rattle on the TR-4 and TR-4A range of cars, the following modification can be carried out.

- (a) Remove gearbox lid, dismantle the gear lever and reverse selector shaft.
- (b) Remove reverse selector, part number 127385, and replace with modified selector under the same part number. (Current parts stocks will all be to the modified condition.)

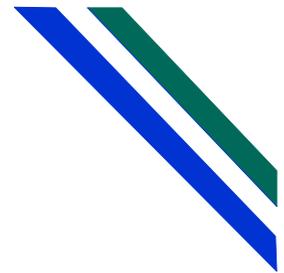
NOTE:

The ramp of the modified selector is chamfered off to enable reverse gear to be selected by knocking the lever over, instead of lifting it into position. This is necessary due to the heavy type spring fitted.

- (c) Grind a small 30° chamfer on the side of the ball end of the gear lever adjacent to the reverse selector.. This is necessary to assist the "knock over" action. (See illustration attached)
- (d) Lubricate and assemble all parts, but replace the original gear lever spring with the heavier type, part number 145472. Ensure that the small plunger and spring in the ball end of the lever do not become displaced on assembly.

The parts required are:

Gear lever spring	Part number 145472
Reverse selector (modified)	Part number 127385



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