

LEYLAND-TRIUMPH SALES COMPANY, INC.

**WESTERN ZONE**



TO: ALL TRIUMPH DEALERS - WESTERN ZONE

DEPT: SERVICE DEPARTMENT

BULLETIN T-65-39

SUBJECT: COOLANT LEVEL - NO LOSS SYSTEMS

DATE: SEPTEMBER 16, 1965

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A number of recent cases of engine damage at mileages in some cases before dealers have carried out pre-delivery work have been incorrectly attributed to defective thermostats.

The TR-4A and Spitfire Mark II models are all equipped with a no loss type of cooling system, and it is of the utmost importance that proper attention be given to this part of the car when preparing to drive it before pre-delivery service and again at the pre-delivery service itself. The correct procedure for insuring that the cooling system is properly filled is clearly set out on page 17 of the Triumph TR-4A Owner's Handbook.

It should be remembered that the cooling system operates under a 7 lb. pressure and if the radiator cap is removed when the coolant temperature is high care should be taken to insure that the levels in both the radiator and the plastic reservoir are properly replenished. The correct level of water in the plastic bottle mounted forward of the radiator should be maintained at half full.

It will be only in the most unusual circumstances and after extremely close investigation that warranty claims will be entertained for damage arising due to insufficient coolant, bearing in mind that temperature gauges are provided to give additional warnings.