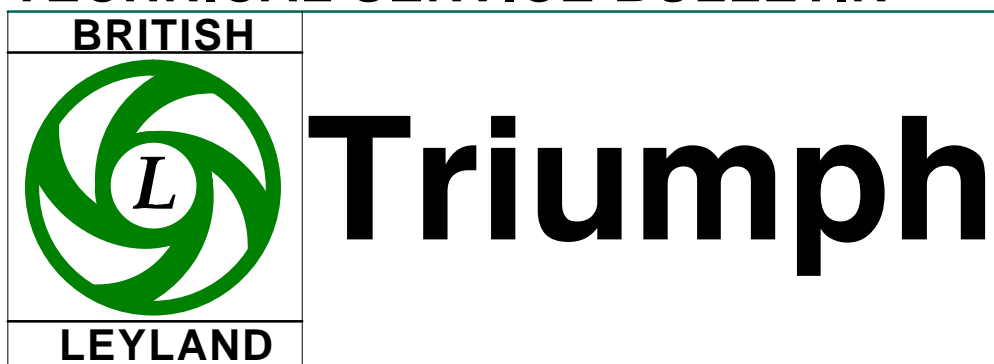


TECHNICAL SERVICE BULLETIN

77-A-6



June, 1977

SUBJECT:

EXHAUST DOWN PIPE AND FLANGE
GASKET FAILURES

MODELS:

Spitfire

An extra support bracket and clip were introduced on production at VIN #FM-63214. The purpose of this support bracket is to prevent exhaust down pipe and/or exhaust gasket failure.

In the event a failure occurs on pre-modified vehicles, the following procedure should be followed:

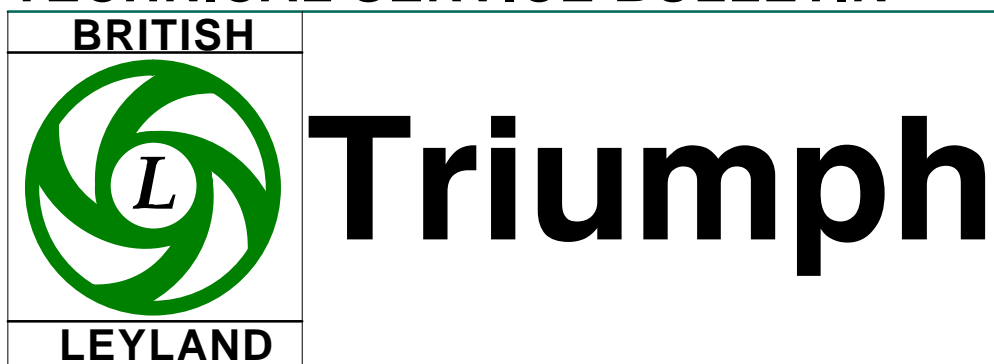
1. - Detach the support bracket "A" (part #UKC9171) to the forward side of the engine back plate "B" (as illustrated) using the two existing bolts. Do not tighten the bolts at this stage.
2. - Fit the appropriate clip "C" (part #UKC9611 or part #UKC9172) to secure the exhaust pipe to the support bracket.
3. - Tighten the clips securing bolts "D" and "E" (part #HU0806 and #143802).
4. - Tighten the support brackets securing bolts.

The following materials are required:

<u>Quantity</u>	<u>Description</u>	<u>Part Number</u>
1	Support Bracket	UKC-9171
2	Bolt	SH605061
2	Nut	143802
4	Plain Washer	WP0107

TECHNICAL SERVICE BULLETIN

77-A-6



June, 1977

SUBJECT:

EXHAUST DOWN PIPE AND FLANGE
GASKET FAILURES

MODELS:

Spitfire

<u>Quantity</u>	<u>Description</u>	<u>Part Number</u>
1	Clip	UKC-9611 (for use with pre-1977 non-catalyst exhaust system vehicles)
1	Clip	UKC-9172 (for use with pre-1977 catalyst exhaust system vehicles up to VIN #FM63214)

Note: In the event that this modification is required on vehicles still within warranty, a warranty claim may be submitted for 00.30 hours for fitting this extra support bracket and clip.

