

LEYLAND-TRIUMPH SALES COMPANY, INC.

WESTERN ZONE



TO: ALL TRIUMPH DEALERS - WESTERN ZONE

DEPT: SERVICE AND PARTS

SUBJECT: TR-4 REAR ROAD SPRINGS

BULLETIN T-66-24
(Originally issued as
T-63-74)

DATE: MARCH 29, 1966

At commission number CT-23383 recambered rear road springs with distance pieces between spring and axle casing were introduced. This change also necessitated an alteration to the chassis frame.

Interchangeability is affected and vehicles must be serviced with the original condition.

The affected parts are:

| | | |
|---------------------------------|--------|---------------------------------|
| Frame assembly Rear Road Spring | 305984 | replaced by 306502 |
| Rear Road Spring | 208636 | |
| and | 208637 | replaced by 209964 |
| Mounting bolt 4 off | 107477 | replaced by 137339 (anchor bkt) |
| U bolt | 113194 | replaced by 136865 |
| Check strap | 107476 | replaced by distance pieces: |
| | 137634 | R.H. |
| | 137635 | L.H. |
| | 209962 | R.H. |
| | 209963 | L.H. |
| Packing piece | 107861 | replaced by 210868 |
| Brake Pipe (Bent) | 209870 | replaced by 210868 |
| Brake Pipe (Straight) | 115403 | replaced by 130822 |

These instructions are for information only and do not constitute an authority to carry out modifications at the expense of the Standard-Triumph Motor Company, Inc.