



TO: ALL TRIUMPH DEALERS - WESTERN ZONE

DEPT: SERVICE AND PARTS DEPARTMENT

SUBJECT: TRIUMPH HERALD, TRIUMPH 1200
AND SPITFIRE - GENERATOR
REINFORCING BRACKET

BULLETIN T-66-23
(Originally issued as
T-63-59A)

DATE: MARCH 29, 1966

Should a failure of the generator mounting bracket occur on any of the above models, the bracket should be replaced by the following details which include an additional reinforcing bracket.

Generator mounting bracket	104890	1 off
Generator reinforcing bracket	137622	1 off
Generator bolt	HB0810	1 off
Generator bolt nut	HN2008	1 off

The diagram shown below illustrates the location of the additional reinforcing bracket.

The reinforced bracket was introduced on production at the following engine numbers: GA-117163-E, GC-9042-E and FC-12035-E.

