

STANDARD-TRIUMPH MOTOR COMPANY, INC.

WESTERN ZONE



TO: ALL TRIUMPH DEALERS - WESTERN ZONE

DEPT: SERVICE AND PARTS

BULLETIN T-63-31

SUBJECT: PAINT FORMULA TRIUMPH RACING GREEN
FRONT WHEEL BEARINGS

DATE: APRIL 12, 1963

Below are details of the formulas from Rinshed-Mason and DuPont products in respect of Triumph Racing Green. The formulas are given for both enamel and lacquer.

RINSHED-MASON

Lacquer

U38444 - Triumph Racing Green
No. 565031

100	Lacquer thinner	100
407	30401 Black	507
186	30901 White	693
156	30201 Chinese Blue	849
151	30701 Lemon Yellow	1000

Enamel

2U3844 - Triumph Racing Green
No. 565031

100	TE-01 S.S. Mix	100
452	TE-41 Black	552
188	TE-21 ChineseBlue	740
164	TE-71 LemonYellow	904
96	TE-91 White	1000

DUPONT

(246)-96778-H Duco To Make
Triumph Racing Green 1 Pt.

#63-H	Fast Green	143
#58	Ferrite Yellow	254
#65	Black(HiStrength)	347
#54	White	431
#49	Clear	454

(93)-96778-H Dulux To Make
Triumph Racing Green 1 Qt.

VD-5450	Additive	35
#1	White	154
#5	Ferrite Yellow	314
#2	Black(HiStrength)	537
#6-H	Fast Green	909