

# SERVICE INFORMATION



## STANDARD AND TRIUMPH VEHICLES

### (NOT FOR PUBLICATION)

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<b>No.</b>	SPORTS/6/R	10" REAR BRAKE DRUMS	<b>Date</b>	MARCH 1955
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The 9" Rear Brakes originally used with this Model, have now been replaced by brakes of 10", or the same size as those used at the front of the car.

The introduction of the larger brakes at the rear is accompanied by a change in lining material – M.20 linings now replace the D.M.8 type previously used, thus the same lining material is now used for both the front and rear brakes. (See SPORTS/4/R).

The introduction, of the larger rear brakes is not a clear cut change, which can be covered by a single chassis number, as the following incorporation details will reveal.

The 10" brakes were used for:  
Commission No. TS.5442 until Commission No. TS.5449.  
Commission No. TS.5454 until Commission No. TS.5465.  
Commission No. TS.5481 and all future cars.

The change of Part Nos. caused by the introduction of the larger rear brakes are as follows:

	<u>Where 9" Brakes are fitted. Part No.</u>	<u>Where 10" Brakes are fitted. Part No.</u>
Rear Axle Assembly.	301012	301642
Brake Drum	201493	301126
Clutch and Brake Installation. R.H.S.	502235	502150
Clutch and Brake Installation. L.H.S.	502236	502151
Rear Brake Assembly. R.H.	202460	202302
Back Plate Sub-assembly R.H.	201513	202300
Rear Brake Assembly. L.H.	202461	202303
Back Plate Sub-assembly. L.H.	201514	202301
Brake Shoe Assembly.	502240	502516
Rear Wheel Cylinder Assembly.	201643	202559

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<b>This Sheet gives Important service Information and should be filed by your Service Dept. in the Service Information Folder.</b>
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The 10" Rear Brake Assemblies may be fitted as a complete set to axles built prior to this change. The importance of correct "Bedding In" with M.20 liners, as indicated in SPORTS/4/R, is emphasised.

NOTE: These instructions are for information only and do not constitute an authority to carry out modifications at the expense of The Standard Motor Company Limited.