

SERVICE INFORMATION



STANDARD AND TRIUMPH VEHICLES

(NOT FOR PUBLICATION)

No.	SPORTS/2/L	ROAD WHEEL ATTACHMENT NUTS	Date	MAY 1954
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The tightening torque for the wheel attachment nut, Part No. 100870, is 45 to 55 lbs.ft., but it has been found this figure is being exceeded, and the cutting edges formed by the chamfering of the 11/16" A/F hexagon nut are damaging the attachment recess in the wheel nave plate.

In one case this damage permitted the wheel to pull over the nuts during competition work, and as a precautionary measure the nut hexagon size has now been increased to 7/8" A/F for all vehicles from Commission No. TS.1634.

These larger hexagon nuts are supplied under Part No. 109586 and whilst the chamfering angle is unchanged it is on one side only and care must be taken to fit them correctly.

These latest wheel nuts will naturally be advantageous for any competition work and may be fitted retrospectively if desired, but it should be realised that the wheel brace, Part No. 101761, will also require replacing by the Vanguard wheel brace, Part No. 59428.

NOTE: These instructions are for information only and do not constitute an authority to carry out modifications at the expense of The Standard Motor Company Limited.