



British Leyland Motors Inc.

800 Willow Tree Road, Leonia, New Jersey 07605

Telephone (201) 461-7300 Telex 135491

June 6, 1978

Safety Recall Campaign A444

Dear Triumph Owner:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act.

British Leyland Motors Inc. has determined that a defect which relates to motor vehicle safety exists in 1969-1973 GT6, 1969-1974 Spitfire and 1973-1976 TR6 Triumph vehicles. This range includes your vehicle as identified by the Vehicle Identification Number on the enclosed "Campaign Claim" form. You should therefore take immediate action. (The Vehicle Identification Number quoted on the "Campaign Claim" form is also stamped on a plate attached to the left side of the windshield frame of your Triumph.)

The possibility exists of malfunction of the headlamp switch which may result in a loss of taillamps, or headlamps and taillamps. Breakage of the switch will only occur when it is actually being turned on or off. It will not, for example, suddenly cease to function while the lamps are in use. Care should be taken when operating the switch as applying excessive force may cause breakage. If you experience a headlamp switch failure, the vehicle should be operated only during daylight hours.

In view of the above, you are requested to contact your selling dealer and make an appointment to have your headlamp switch replaced. Replacement switches will be in dealers' hands by the date of this letter. The time necessary for headlamp switch replacement on the TR6 is approximately one hour and on the GT6 and Spitfire approximately one half hour. There will be no charge to you.

Please be sure to sign the "Campaign Claim" form in the space provided and present it to your dealer at the appointed time. He will then send us the form so that we can be sure your vehicle has been attended to.

If you no longer own this vehicle, please refer to the instructions on the last page of the "Campaign Claim" form and if possible, provide the name and address of the present owner so that we may contact him.

In the event that your dealer does not carry out this work without charge and within 60 days of your first delivering the vehicle after the date of this letter, you may submit a complaint to the Administrator, National Highway Traffic Safety Administration, Washington, DC 20590. Also please contact the Consumer Affairs Department at British Leyland Motors Inc., 600 Willow Tree Road, Leonia, NJ 07605 (201) 461-7300.

We sincerely regret any inconvenience this may cause you, but we know you will understand that this action is taken in the interest of safety for yourself and others.

Yours sincerely,

Parts & Service Division
British Leyland Motors Inc.

WORKSHOP PROCEDURE

Recall Campaign A444 Triumph Headlamp Switch

AFFECTED V.I.N. RANGES

	<u>Spitfire</u>		<u>GT6</u>		<u>TR6</u>	
1969	FDU 31254 to FDU 51969		1969	KC 50001 to KC 58046	1973	CF 1 to CF 1181?
1970	FDU 75001 to FDU 99203		1970	KC 75001 to KC 82398	1974	CF 12501 to CF 2573?
1971	FE1 to FK 10375		1971	KF 101 to KF 2883	1975	CF 35001 to CF 4428?
1972	FK 25001 to FK 35305		1972	KF 10001 to KF 13453	1976	CF 50001 to CF 5777?
1973	FM 1 to FM 8288		1973	KF 20001 to KF 22733		
1974	FM 10001 to FM 18882					

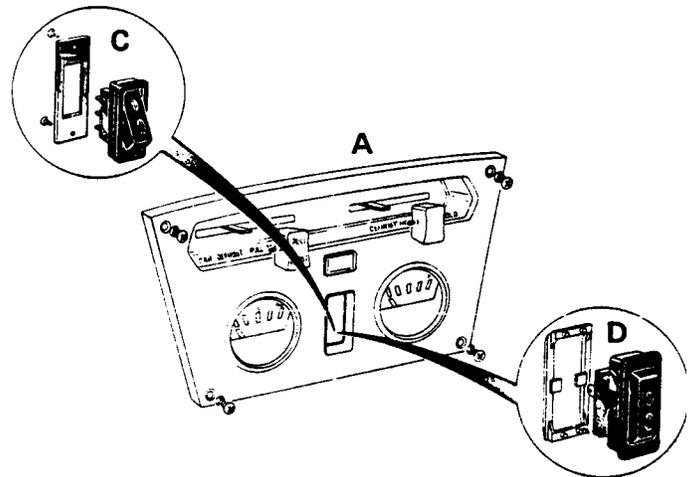
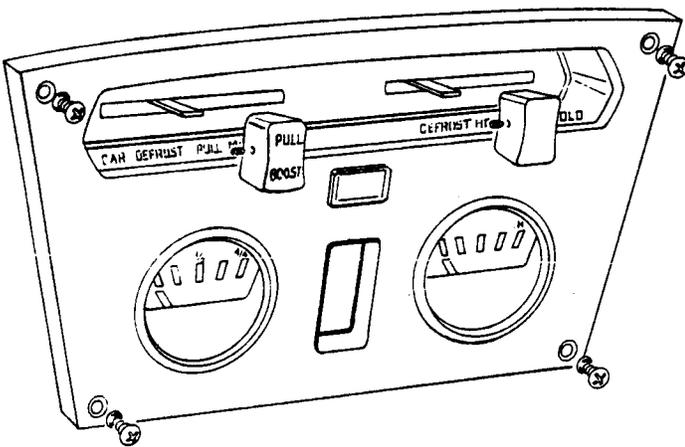
[Ed. Note: Question marks in above model serial numbers indicates information missing from photocopy, rather than information unknown at time of recall letter.]

PLASTIC DASH - SPITFIRE

WOOD DASH - GT6 - SPITFIRE

1. Remove battery ground terminal.	1. Remove battery ground terminal.
2. Remove plastic dash center panel (illustrated below).	2. Remove wood dash center panel (see illustration A below).
3. Mark position (or make a note) of the three wires using reference on switch (1, 2 & 3) before removing each of them from the switch terminals (see illustration B).	3. Mark position (or make a note) of the three wires using reference on switch (1, 2 & 3) before removing each of them from the switch terminals (see illustration B).
4. Push out existing switch from the rear of the dash panel by depressing clips.	4. Remove existing switch by removing the two small screws and retainer plate as illustrated in figure C below.
5. Lay dash panel face down on a clean flat surface. Using switch flange as a guide, score downwards with a sharp utility knife (see illustration C - figure 1).	5. Insert switch into dash, hold switch in position and secure retainer clip to switch as illustrated in figure D below.
6. Break away flange with pliers and trim opening of panel with a file, if necessary.	6. Note terminal numbers on Lucas switch. Connect wire 1 thru 3 to the corresponding terminals as in illustration E).
7. Install switch in face of dash panel and secure with Tinnerman "S" clips (see illustration C - figure 2).	7. Install wood dash center panel.
8. Note terminal numbers on Lucas switch and connect wire 1 thru 3 to the corresponding terminals (see illustration E).	8. Connect battery ground terminal and test lights. Position 1 (first click), parking lights - position 2 (second click), headlights.
9. Install plastic dash center panel.	
10. Connect battery ground terminal and test lights. Position 1 (first click), parking lights - position 2 (second click), headlights.	

AFFIX "A444" COMPLETION LABEL TO LEFT HAND DOOR JAMB ADJACENT TO THE LOCK MECHANISM.



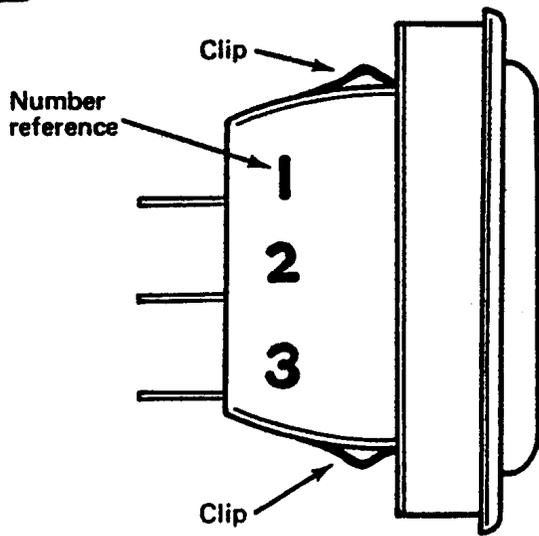
WOOD DASH – TR6 (ALL)

1. Remove battery ground terminal.
2. Remove speedometer.
3. Remove existing switch by depressing clip (see illustration B).
4. Mark position, (or make a note) of the three wires using number reference on switch (1, 2, & 3) before removing each of them from the switch terminals. Push wires inside dash, away from opening (see illustration B).
5. TR6 Headlamp Switch Kit Replacement. Special Cutting Tool BLT-2068. Procedure to cut metal dash backing.
 - A. Separate die punch and be sure center bolt is sufficiently lubricated. Note the Red Alignment Marks – They must be in up position and aligned at all times.
 - B. Position and hold female portion of tool behind existing opening in dash. (Red alignment mark up)
 - C. Place male section of die through opening of wood dash and align dowel pins of die. (Red alignment mark up)
 - D. Insert center screw finger tight.
 - E. Using ratchet, long extension (to clear steering wheel), and 9/16” socket, tighten center screw.

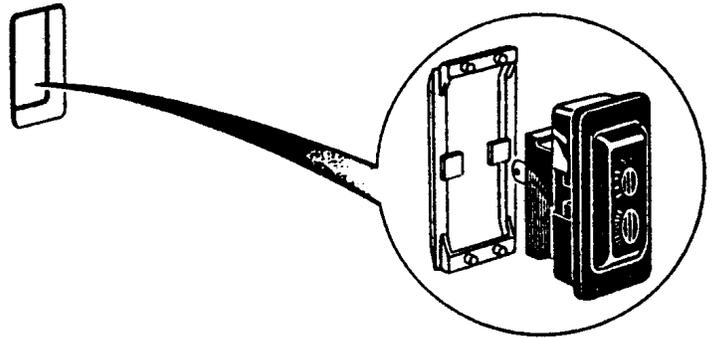
CAUTION: DO NOT LOOSEN, CONTINUE TIGHTENING UNTIL TOOL BECOMES FREE IN DASH. TWO CLICKS SHOULD BE HEARD.
 - F. Remove complete tool by pushing through cut hole in dash.
6. Note terminal numbers on Lucas switch (see illustration E). Gaining access through speedometer opening, slip retainer clip on the three headlight wires, then pass wires through opening for switch. Connect wire 1 thru 3 to the corresponding terminals.
7. Insert switch into dash, hold switch in position and through speedometer opening secure retainer clip to switch (see illustration D).
8. Connect battery ground terminal and test lights. Position 1 (first click), parking lights – position 2 (second click), headlights. After test, remove battery ground terminal.
9. Install speedometer.
10. Connect battery ground terminal.

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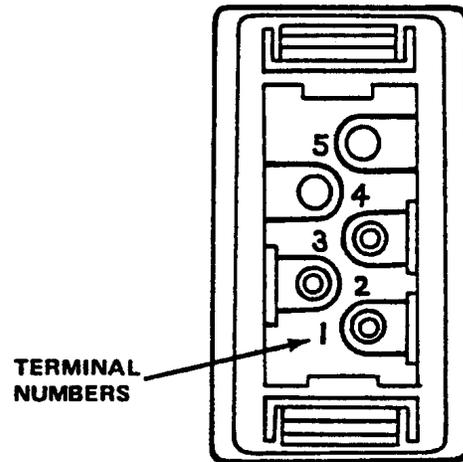
ILL. B - OLD SWITCH



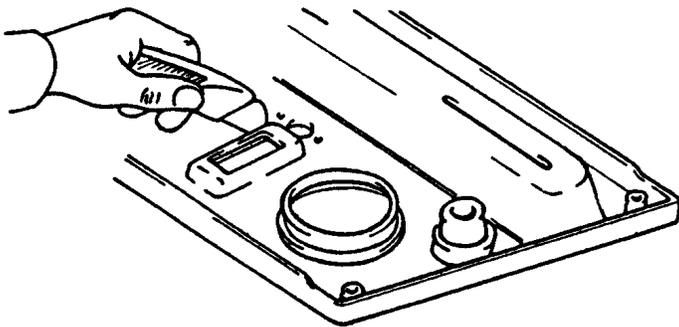
ILL. D



ILL. E - LUCAS SWITCH



ILL. C - FIGURE 1



ILL. C - FIGURE 2

