

SERVICE INFORMATION



STANDARD AND TRIUMPH VEHICLES

(NOT FOR PUBLICATION)

No.	SPORTS/5/N	HOOD SEAM SEALING LACQUER	Date	JANUARY 1955
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With reference to Service Information SPORTS/2/N, stocks of this lacquer are now available in our Spares Division and may be obtained through normal spares channels, under Part No.. 552895, at 7/6d. per 4 oz. tin, subject to normal trading discount.

The lacquer should be applied by brush with light even strokes and, as it dries quickly, excessive brushing must be avoided. Two coats are usually sufficient, allowing ten minutes drying time at room temperature between each application. If desired an additional coating of this lacquer may be applied to the underside of the seam as an additional precaution.

Immediately upon completion of the last application of lacquer the hood should be heat treated to improve the bonding of the coating to the P.U.C. surface. Thirty minutes heat treatment at 220°F is recommended and should not be exceeded. Infra red lamp heating must be avoided.

Lower temperatures than that recommended in the previous paragraph may be used, or a hot air blast can be applied to the seams. If neither oven nor air blast is available, the hood should be left undisturbed in a warm place for 24 hours. Although reasonable sealing will be obtained by following the instructions contained in this paragraph, the proper heat treatment at the higher temperature will provide the best possible water proofing.

A well ventilated place with a dry atmosphere is essential for this lacquering. Normal fire precautions must be taken, as some of the lacquer's ingredients are highly inflammable.

NOTE: These instructions are for information only and do not constitute an authority to carry out modifications at the expense of The Standard Motor Company Limited.

This Sheet gives Important service Information and should be filed by your Service Dept. in the Service Information Folder.
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