

# SERVICE INFORMATION



## STANDARD AND TRIUMPH VEHICLES

### (NOT FOR PUBLICATION)

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<b>No.</b>	SPORTS/5/F	REAR AXLE CROWN WHEEL ATTACHMENT BOLTS	<b>Date</b>	DECEMBER 1954
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Although no complaints have been received since the introduction of the 3/8" diameter attachment bolts, Part No. 109735, mentioned in Information Sheet SPORTS/2/F, following our practice of incorporating all possible improvements, a further small modification has been introduced.

It has been found that when tightening crown wheel bolts there is a tendency for the head of the bolt to cut into the tab washers and release small slivers of steel into the axle.

A plain washer, Part No. WP.0020, has now been introduced in normal manufacture and is used in conjunction with a longer bolt, Part No. 110737. It is extremely important that the bolt, Part No. 110757, **SHOULD NOT BE FITTED WITHOUT THE WASHER WP.0020**. This also applies in the reverse case and the shorter bolt, Part No. 109735, should not be fitted when using the washer, Part No. WP.0020.

The bolt, Part No. 110737, and washer, Part No. WP.0020, were incorporated on production Axle TS.4731 and future.

**NOTE:** These instructions are for information only and do not constitute an authority to carry out modifications at the expense of The Standard Motor Company Limited.