

SERVICE INFORMATION



STANDARD AND TRIUMPH VEHICLES

(NOT FOR PUBLICATION)

No.	SPORTS/16/R	SERVICING OF BRAKE DISC T.R.3 Only	Date	MAY 1958
------------	-------------	---------------------------------------	-------------	----------

It is unlikely that the brake disc will ever require attention, but should it ever suffer damage or be excessively scored, Messrs. Girling Limited and ourselves recommend that it be replaced with a new disc. If, however, replacement of the disc is not possible and regrinding is contemplated, great care should be exercised, as incorrect grinding can seriously mar the efficiency of the brake. It is a skilled operation and should only be undertaken by competent engineers.

The machining limits shown below should not be exceeded under any circumstances. The maximum that can be removed from either side of the disc is .025" (.63 mm) and, as illustrated overleaf, measurement "A" should not be LESS than 1.475" (37.46 mm) and measurement "B" should not be more than 1.025" (26 mm). The ground surface should be flat and parallel to the mounting face with a fine finish, taking special care that the grinding of the inside face of the disc is "blended" at point "C".

NOTE: These instructions are for information only and do not constitute an authority to carry out modifications at the expense of The Standard Motor Company Limited.

1 ILLUSTRATION.

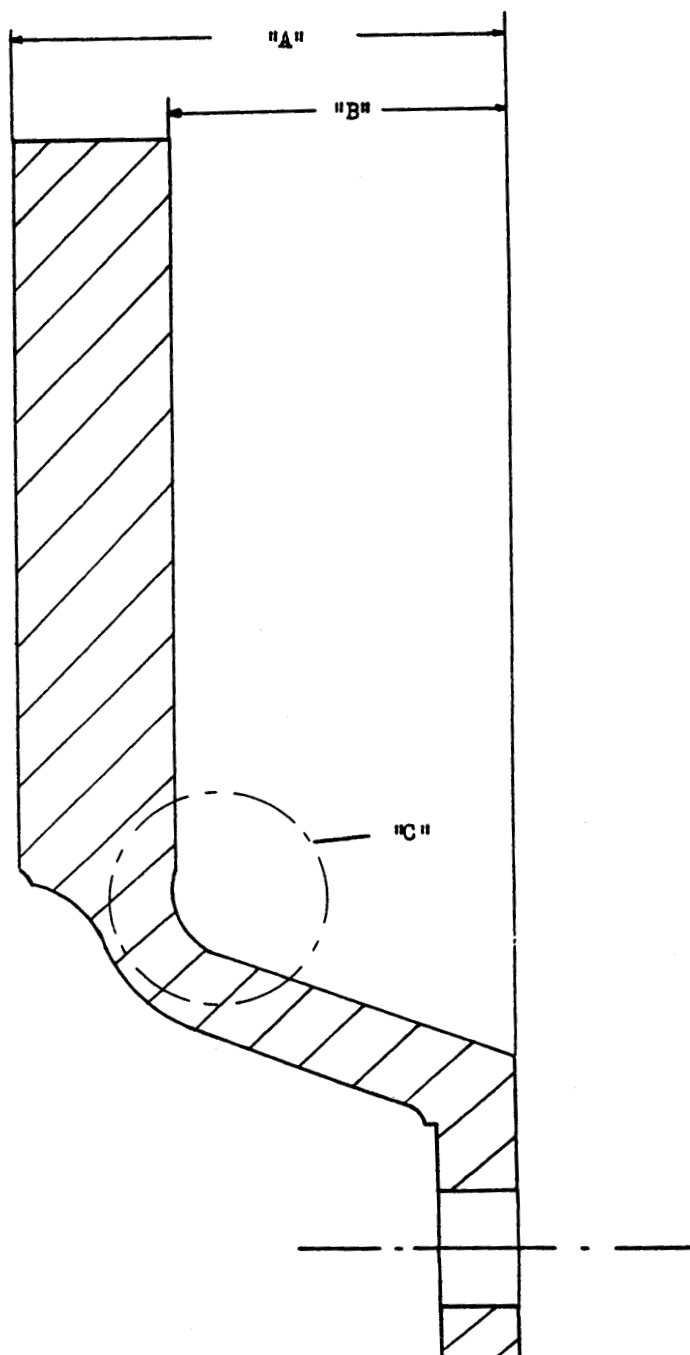
SERVICE INFORMATION



STANDARD AND TRIUMPH VEHICLES

(NOT FOR PUBLICATION)

GROUP 3/5



This Sheet gives Important service Information and should be filed by your Service Dept. in the Service Information Folder.