

# SERVICE & PARTS TECHNICAL INFORMATION

NO.



# Triumph

February, 1979

SUBJECT:

CYLINDER HEAD TORQUE SPECIFICATION

MODELS:

TR7

The 1978/79 scheduled maintenance and specification cards quote the cylinder head torque for the TR7 at 45-55 lbs ft. This torque specification only applies to vehicles prior to engine no. CV10330. Vehicles subsequent to engine CV10330 incorporate new cylinder head bolts, studs, nuts and washers requiring a new tightening sequence and a revised torque figure of 45-50 lbs ft.

Triumph Technical Service Bulletin 77-A-12 issued in December, 1977 provided details of this change.

Please make this information available to all concerned personnel and correct the maintenance cards in their possession.

TORQUE 45-55 lbs/ft.

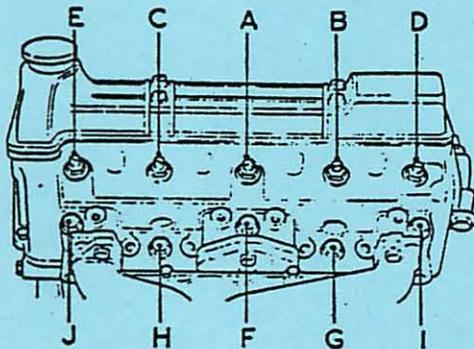


FIGURE I

Previous Head Tightening  
Sequence

TORQUE 45-50 lbs/ft.

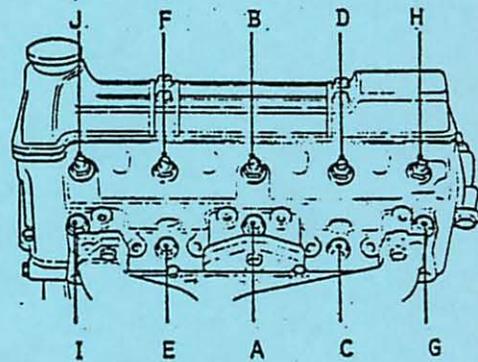


FIGURE II

New Head Tightening  
Sequence