

SERVICE INFORMATION



STANDARD AND TRIUMPH VEHICLES

(NOT FOR PUBLICATION)

No.	SPORTS/2/J	REAR SHOCK ABSORBER BRACKETS	Date	NOVEMBER 1954
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It has been found that under arduous conditions, such as is entailed by Rally work, especially with the competition type of shock absorber, the rear absorber attachment bracket can crack.

This cracking of the attachment brackets can occur in two ways, either spreading from the mounting bolts, or by lifting of the complete bracket from the chassis frame member.

We are following our policy in this case of incorporating all improvements in normal current manufacture and stiffening modifications were incorporated from Commission No. TS.4699.

It will be possible to modify, to the order of any customer, earlier vehicles as shown in the illustration. The incorporation of this improvement retrospectively should be discussed with any of your customers who are seriously entering their cars for Rallies, as they may consider the reinforcement a worthwhile precaution. It must be quite clearly understood that the modification must be made at the customer's expense and that no financial assistance can be expected from this Company.

NOTE: These instructions are for information only and do not constitute an authority to carry out modifications at the expense of The Standard Motor Company Limited.

I ILLUSTRATION.

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SPORTS 2/1.

ISSUED BY THE ENGINEERING DEPT. THE STANDARD MOTOR CO. LTD., BANNER LANE, COVENTRY.

SERVICE ONLY.

SETSCREW HU0908 IS REMOVED & REPLACED BY HU 0909 WITH NUT IN 3209 FITTED TO THE BACK FACE OF BRACKET, TOGETHER WITH WASHER WP 0036 AS SHOWN.

PRODUCTION & SERVICE.

ATTACHMENT PLATE 110694 TO BE WELDED TO SHOCK ABSORBER BRKT. 107475 AND TO FRAME AS SHOWN UNTIL NEW FRAME TOGETHER WITH NEW SHOCK ABSORBER BRACKET 110780 R.H. & 110781 L.H. ARE AVAILABLE.

SERVICE ONLY.

BRACKET STIFFENERS 110776 TO BE BOLTED TO SHOCK ABSORBER BRACKET BY 4 - 1/4 SETSCREWS AS SHOWN AFTER DRILLING 1/8 HOLES IN BRKT. **PRODUCTION ONLY.**

BRACKET STIFFENERS 110776 TO BE SPOT-WELDED TO SHOCK ABSORBER BRACKET AS SHOWN.

SCALE: 1/2

SALVAGE & SERVICE SCHEME	DESCRIPTION	SERIES
	SCHEME SHOWING METHOD OF WELDING ATTACHMENT PLATE AND STIFFENERS TO SHOCK ABSORBER BRKT	20 TR.2

This Sheet gives Important service Information and should be filed by your Service Dept. in the Service Information Folder.