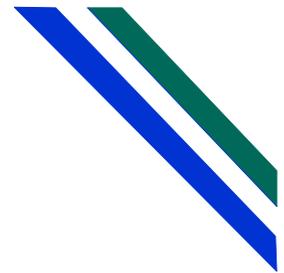


LEYLAND-TRIUMPH SALES COMPANY, INC.

WESTERN ZONE



TO: ALL TRIUMPH DEALERS - WESTERN ZONE

DEPT: SERVICE DEPARTMENT

BULLETIN T-65-40

SUBJECT: ENGINE MODIFICATION
SPITFIRE MARK II

DATE: SEPTEMBER 15, 1965

Please note that effective from Engine No. FC 61023, an alteration in the cylinder block has been made to allow for fitting of the following parts:

142647	Bearing/Camshaft Front and Rear
142648	Bearing/Camshaft Intermediate
307492	Cylinder Block
143552	Cam Followers

The original camshaft, part number 212164, is still applicable.