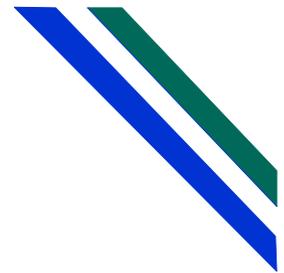


LEYLAND-TRIUMPH SALES COMPANY, INC.

**WESTERN ZONE**



TO: ALL TRIUMPH DEALERS - WESTERN ZONE

DEPT: SERVICE DEPARTMENT

SUBJECT: HUB ADAPTORS - TR MODELS

BULLETIN T-66-21  
(Originally issued as  
T-63-51)

DATE: MARCH 29, 1966

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From a recent field report it seems that not all dealers are aware of the necessity of shortening the wheel studs by 5/16" on originally equipped disc wheel cars where wire wheel adaptors are being installed to alter the car's original specification.

Similarly, in reversing this process, the shortened studs will give inadequate purchase to the wheel studs for disc wheels.

Failure to shorten the studs for wire wheel attachment results in their fouling the back of the wheel and it is important that the attachment nuts are initially tightened to 65 lbs. ft. and again retorqued for checking purposes after a road use of approximately 10 miles or more.

This information was originally issued in 1960 for the TR-3 model and it is desirable that these details should again be circulated in reference to current models.