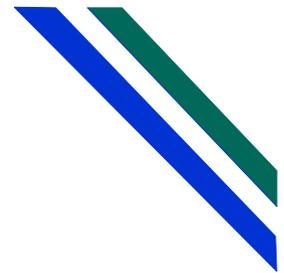


LEYLAND-TRIUMPH SALES COMPANY, INC.

WESTERN ZONE



TO: ALL TRIUMPH DEALERS - WESTERN ZONE

DEPT: SERVICE DEPARTMENT

BULLETIN T-65-24

SUBJECT: CLUTCH ASSEMBLIES - HERALD
1200 AND SPITFIRE

DATE: MAY 6, 1965

Herald 1200

From ENGINE NUMBERS GA-167226-HE and GD-46585-HE, the Spitfire type of clutch cover assembly containing 3 blue and 6 yellow/green pressure springs were incorporated.

It is now recommended that all future clutch replacements on the 1200 should be to this condition. Clutch cover assembly part number 514300.

When fitting the above assembly on models incorporating the clutch pedal over center spring, i.e. from GA-117717, the return spring from pedal to bulkhead should be deleted. It should, however, be retained where the over center spring is not fitted.

Spitfire

From ENGINE NUMBER FC-17136-HE a clutch cover assembly incorporating 9 blue pressure springs was incorporated, part number 513662.

This assembly may be used for any future replacements on any Spitfire up to COMMISSION NUMBER FC-50,000 only.

Clutch assemblies fitted from COMMISSION NUMBER FC50,001 are not interchangeable with earlier units, as they are a diaphragm type.

