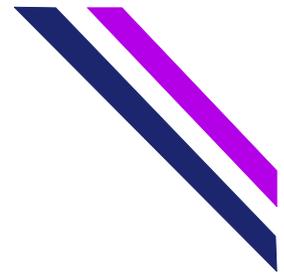


STANDARD-TRIUMPH MOTOR COMPANY, INC.

WESTERN ZONE



TO: ALL TRIUMPH DEALERS - WESTERN ZONE

DEPT: SERVICE AND PARTS

BULLETIN T-63-54

SUBJECT: BRAKE HOSES & CONNECTIONS
TRIUMPH HERALD, TRIUMPH 1200
SPORTS SIX AND SPITFIRE

DATE: AUGUST 2, 1963

Your attention is called to the necessity for checking all hydraulic pipe connections and flexible hoses for clearance as detailed in Service Voucher Books for the 500 and periodical services.

Front Brake Hoses

The front wheels should be checked on full lock either way and allowance made for maximum suspension movement. No fouling of the hoses on the tires should occur in any position.

Rear Brake Hoses

Examine the position of both rear brake hoses to ensure adequate clearance between hoses and halfshafts and rear springs. When assessing the clearance, allowance must be made for full bump and rebound conditions, the former being most important and should be tested, if additional clearance is required, this may be obtained by resetting the hose attachment bracket on the chassis frame. It is essential that when a bracket is reset, the adjacent pipe union is checked for leaks in the normal way.